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Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D4032-041
Job Sheet 174245



Part No: D4032-041

Job Qty: 1 ea

Part Name: Short Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/5/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,3,4 IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/4/18	0.00	0.00	Start Up Stores/Pkg-1		18-3-29
100	Packaging	1 pcs		4/4/18	0.00	0.00	Packaging1-4		18-3-29
110	HandFinish	1 pcs		4/5/18	0.00	1.16	HandFinish4		18-3-29
120	QC	1 pcs		4/5/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		4/5/18	0.00	0.00	Packaging3-2		21
140	QC21-SA	1 Ea		4/5/18	0.00	0.00	QC21		21

Part Op 110 - ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****

PH002



Container No: S056732



Part: D4032-041

Job No: 174245

Serial No/Batch: S056732

Revision:

Inspector:

Hawkesbury, ON K6A 1K7
CANADA
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Date: 03/29/18

Job BOM

002082

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019387
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5049071
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5019389
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5024835
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5019372
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019409
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5045607
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5047896
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5043700
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5043500
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5043539
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5043561
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5040481
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5043568
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5052072
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5048613
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5058761
D4017-041	Short Basket Base Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5051456
D4018-041	AS350 Short Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5053187
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	3038764
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5016880
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5027553
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5015683
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5025712
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	M133709-27
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5034412
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5038764

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	155	0
	AN3-16A	2	140	0
	AN310-4	3	118	0
	AN310C4	2	66	0
	AN4-12	3	102	0
	AN5-17A	4	162	0
	D2530	1	31	0
	D2535	2	53	0
	D2537	2	108	0
	D3917-3	6	75	0
	D3953-17	2	41	0
	D3953-19	1	30	0
	D3953-21	1	22	0
	D3953-3	2	41	0
	D3953-7	2	16	0
	D3953-9	2	59	0
	D3969-3	1	8	0
	D4017-041	1	0	0
	D4018-041	1	0	0
	MS21042L3	6	3,120	0
	MS21042L5	4	805	0
	MS24665-151	3	97	0
	MS24665-300	2	150	0
	NAS1149C0432R	2	3,147	0
	NAS1149F0332P	8	2,865	0
	NAS1149F0432P	6	2,974	0
	NAS1149F0563P	4	141	0

Part Specifications

Specifications could not be found.